AMENDMENTS TO THE CLAIMS

Please cancel Claims 6-8 and 17-26

1. (Previously Amended) A method for preparing a molded foam article comprising:

a. forming a polyurethane-forming mixture by mixing
   i. an internal mold release agent consisting of a fatty acid condensation product;
   ii. an IMR-enhancer compound consisting of a petroleum oil;
   iii. an isocyanate;
   iv. a polyol;
   v. a catalyst; and
   vi. a blowing agent;
b. filling a mold with the polyurethane-forming mixture; forming a molded foam article; and
d. removing the molded foam article from the mold.

2. (Original) The method of Claim 1, wherein the fatty acid condensation product, the IMR enhancer compound, and the isocyanate are first mixed to yield an enhanced IMR "A" side composition.

3. (Original) The method of Claim 1, wherein the fatty acid condensation product, the IMR enhancer compound, and the polyol are first mixed to yield an enhanced IMR "B" side composition.

4. (Original) The method of Claim 1, wherein a portion of the fatty acid condensation product, a portion of the IMR-enhancer compound, and the isocyanate are first mixed to yield an enhanced IMR "A" side composition and wherein the residual portion of the fatty acid condensation product, the residual portion of the IMR-enhancer compound, and the polyol are mixed to yield an enhanced "B" side

composition.

5. (Original) The method of Claim 1, wherein the fatty acid condensation product is a condensation product of a fatty acid selected from the group consisting of ricinoleic acid,
oleic acid, alaidic acid, stearic acid, palmitic acid, linoleic acid, octanoic acid, coconut oil acids, tallow fatty acid, paraffin oxidation acids, and tall oil fatty acid and the IMR-enhancer compound is mineral oil.

6. (Canceled)

7. (Canceled)

8. (Canceled)

9. (Previously Presented.) The method of Claim 1, wherein the polyurethane-forming mixture is formed by preparing an enhanced IMR composition by reacting the fatty acid condensation product with the isocyanate in the presence of the IMR-enhancer compound, wherein the fatty acid condensation product has at least one active hydrogen containing group.

10. (Previously Presented) The method of Claim 5, wherein the condensation product is a product of the fatty acid and an alcohol, amine or a mixture thereof

11. (Previously Presented) The method of Claim 10, wherein the condensation product is a product of the fatty acid and an alcohol and/or amino alcohol.

12. (Previously Presented) The method of Claim 11, wherein the alcohol is selected from butanol, hexanol, octanol, dodecanol, oleyl alcohol, natural or synthetic steroid alcohol, ethylene glycol, propylene glycol, butanediol, hexanediol, glycerol, polyglycerol, trimethylolpropane, pentaerythritol, sorbitol, hexitol, a sugar and an addition product of an alkylene oxide.

13. (Previously Presented) The method of Claim 10, wherein the condensation product is a product of the fatty acid and an amino alcohol or an amine.

14. (Previously Presented) The method of Claim 13, wherein the amino alcohol or amine is selected from ammonia, a monoalkylamine, a dialkylamine or an amine alkoxylation product.

15. (Canceled)

16. (Previously Presented) The method of Claim 1, wherein the amount of IMR-enhancer compound in the polyurethane-forming mixture is an amount sufficient to reduce the force required to remove the molded foam article from the mold.

17-26. (Canceled)